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94511-01
Job Sheet 211393



Part No: 94511-01

Job Qty: 1 pcs

Part Name: Basket Body Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/20

Job Tracking No:

Due Date: 8/3/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 94511 REV.1 IPP REV:A 20.07.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Large Fab - Basket - 1	1 pcs	8/1/20		0.00	10.00	Large Fab - 1		20-07-27
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3	DAS	
							Large Fab - 4	24	
							Large Fab - 5	9-89	
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
106	Large Fab - Basket - 1	1 pcs	8/1/20		0.00	3.33	Large Fab - 1		20-07-27
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5	DAS	
							Large Fab - 6	24	
							Large Fab - 7	9-89	
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
			8/1/20		0.00	0.00	QC 9 - 10		20-08-5
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		

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S290471



4511-01
211393

Batch: S290471

REV.1

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120 QC 5	1 pcs	8/1/20	0.00 0.00	QC 5 - 10	20-05
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
150 Powdercoat - 2 White GI(S)- B4B	1 pcs	8/3/20	0.00 0.33	Powdercoat - 1 - B4B	
<i>stuff + re powder coat?</i> <i>mask + powder coat end?</i> <i>see Konrad</i>				Powdercoat - 2 - B4B	20-08-5
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				Powdercoat - 5 - B4B	
				Powdercoat - 6 - B4B	
				Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
160 QC 3	1 pcs	8/3/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
				QC 3 - 87	
170 Packaging 3-1 - Stock - B4B	1 pcs	8/3/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	1 pcs	8/3/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 9	21
				QC 21 - SA - 77	9-05

2024/18/10

AUG 10 2020

Part Op ~~105 - Weld per dwg A/R ER70S-2 rod Batch: _____~~ 1 CUT RIBS AS PER DWG *****QTY 2 94520 WILL NEED TO
 Descriptions: ~~BE DRILL as per dwg AND ADD D5770-9 BUSHING AS PER 84262 DWG (Use DT10651) 2- Assemble ribs , weld as per~~
~~dwg ***Inspect before welding mesh*** (ACCEPTABLE TO DRILL VENT HOLES, FILL ALL EXPOSED VENT HOLES~~
~~PRIOR TO FINISH) 3- Cut base mesh and tack weld all mesh on basket as per dwg and trim mesh to fit if necessary and~~
~~trim to clear fasteners holes on the ends~~
 106 - *****PULL BASKET BODY FROM STOCK*** 1- ONE END OF THE BASKET BASE AS A CUTOUT IN. THIS MESH
 WILL NEED TO BE REMOVED AND REPLACE WITH A FULL END MESH AS PER THE OTHER END. 2- CUT A NEW
 MESH TO SIZE. 3- REMOVE POWDERCOAT AND TACK WELD NEW MESH IN PLACE. Weld per dwg A/R ER70S-2
 rod Batch: 139012 4- CLEAN FOR POWDERCOAT
 110 - QC9- Inspect visual per QSI004- Fusion Welds
 120 - QC5- Inspect part completeness to step on W/O
 150 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) 1. Plug holes prior to powder coat START TIME: 1:45
 OVEN TEMPERATURE: 405 FINISH TIME: 2:15
 160 - QC3- Inspect Part Finish Standard Process
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
94511-01	Basket Body Assembly	1 pcs (1 ea)	105-Large Fab - Basket - 1	5271317
M569EX0.75-16F	569 Expanded Metal Mesh	3 sf (3 ea)	105-Large Fab - Basket - 1	5252477

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
105-Large Fab - Basket - 1	94511-01	1	3	0
	M569EX0.75-16F	3	1,020	0
Part Specifications				
Specifications could not be found.				

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